PCA9672

Remote 8-bit I/O expander for Fm+ I²C-bus with interrupt and reset

Rev. 02 — 6 July 2007 Product data sheet

1. General description

The PCA9672 provides general purpose remote I/O expansion for most microcontroller families via the two-line bidirectional bus (I²C-bus) and is a part of the Fast-mode Plus family.

The PCA9672 is a drop-in upgrade for the PCF8574 providing higher Fast-mode Plus (Fm+) I²C-bus speeds (1 MHz versus 400 kHz) so that the output can support PWM dimming of LEDs, higher I²C-bus drive (30 mA versus 3 mA) so that many more devices can be on the bus without the need for bus buffers, higher total package sink capacity (200 mA versus 100 mA) that supports having all LEDs on at the same time and more device addresses (16 versus 8) are available to allow many more devices on the bus without address conflicts.

The difference between the PCA9672 and the PCF8574 is that the A2 address pin is replaced by the $\overline{\text{RESET}}$ input on the PCA9672.

The device consists of an 8-bit quasi-bidirectional port and an I²C-bus interface. The PCA9672 has low current consumption and include latched outputs with 25 mA high current drive capability for directly driving LEDs.

The PCA9672 possesses an interrupt line ($\overline{\text{INT}}$) that can be connected to the interrupt logic of the microcontroller. By sending an interrupt signal on this line, the remote I/O can inform the microcontroller if there is incoming data on its ports without having to communicate via the I²C-bus.

The internal Power-On Reset (POR), hardware reset pin ($\overline{\text{RESET}}$), or Software Reset sequence initializes the I/Os as inputs.

2. Features

- 1 MHz I²C-bus interface
- Compliant with the I²C-bus Fast and Standard modes
- SDA with 30 mA sink capability for 4000 pF buses
- 2.3 V to 5.5 V operation with 5.5 V tolerant I/Os
- 8-bit remote I/O pins that default to inputs at power-up
- Latched outputs with 25 mA sink capability for directly driving LEDs
- Total package sink capability of 200 mA
- Active LOW open-drain interrupt output
- 16 programmable slave addresses using 2 address pins
- Readable device ID (manufacturer, device type, and revision)

- Low standby current
- –40 °C to +85 °C operation
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC standard JESD78 which exceeds 100 mA
- Packages offered: SO16, TSSOP16, HVQFN16

3. Applications

- LED signs and displays
- Servers
- Industrial control
- Medical equipment
- PLCs
- Cellular telephones
- Gaming machines
- Instrumentation and test measurement

4. Ordering information

Table 1. Ordering information

Type number	Topside mark	Package		
		Name	Description	Version
PCA9672BS	672	HVQFN16	plastic thermal enhanced very thin quad flat package; no leads; 16 terminals; body 3 × 3 × 0.85 mm	SOT758-1
PCA9672D	PCA9672D	SO16	plastic small outline package; 16 leads; body width 7.5 mm	SOT162-1
PCA9672PW	PCA9672	TSSOP16	plastic thin shrink small outline package; 16 leads; body width 4.4 mm	SOT403-1

5. Block diagram

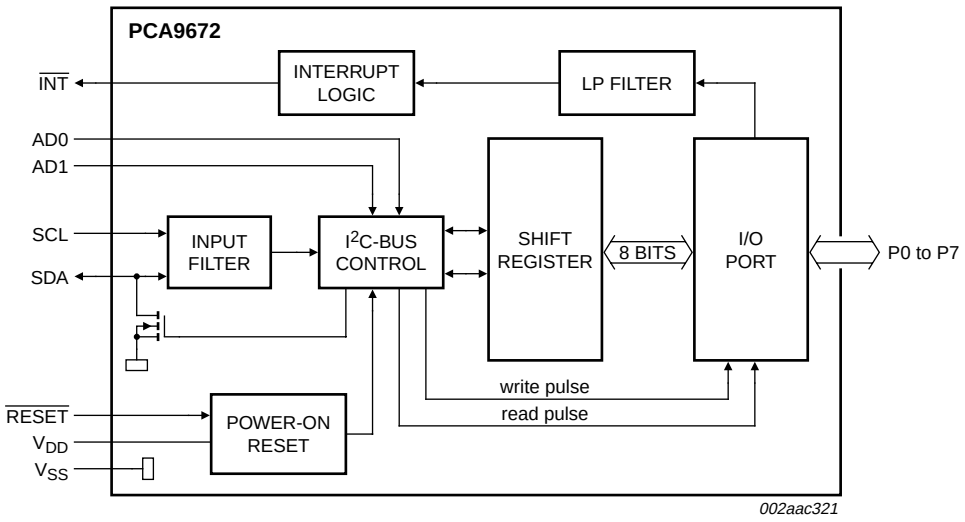


Fig 1. Block diagram of PCA9672

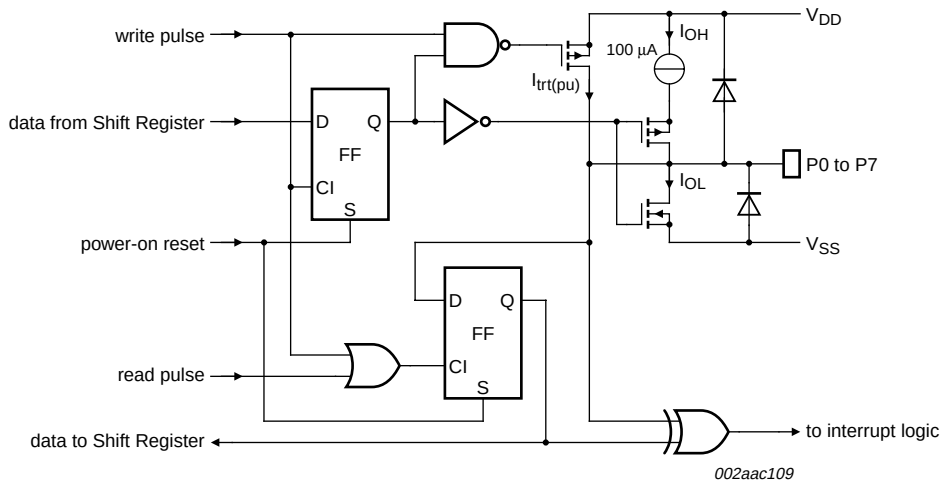


Fig 2. Simplified schematic diagram of P0 to P7

6. Pinning information

6.1 Pinning

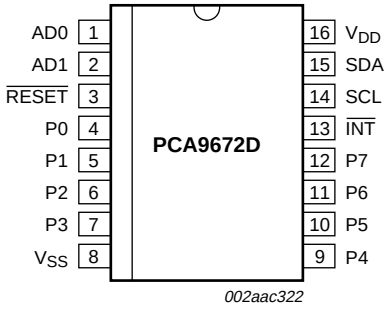


Fig 3. Pin configuration for SO16

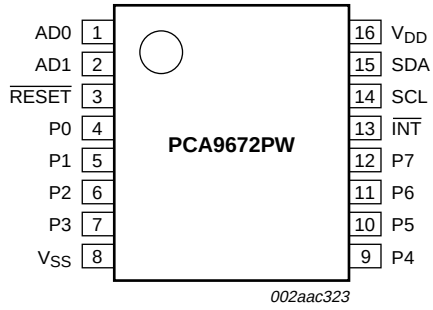


Fig 4. Pin configuration for TSSOP16

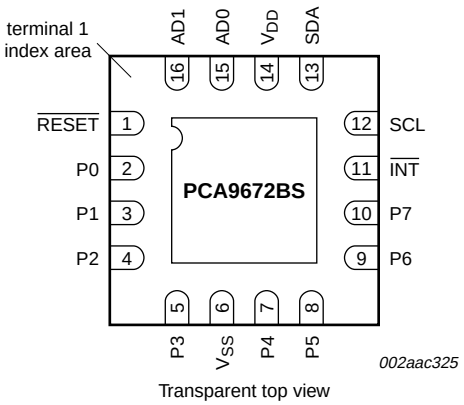


Fig 5. Pin configuration for HVQFN16

6.2 Pin description

Table 2. Pin description

Symbol	Pin		Description
	SO16, TSSOP16	HVQFN16	
AD0	1	15	address input 0
AD1	2	16	address input 1
$\overline{RESET}$	3	1	reset input (active LOW)
P0	4	2	quasi-bidirectional I/O 0
P1	5	3	quasi-bidirectional I/O 1
P2	6	4	quasi-bidirectional I/O 2
P3	7	5	quasi-bidirectional I/O 3
V_{SS}	8	6[1]	supply ground
P4	9	7	quasi-bidirectional I/O 4
P5	10	8	quasi-bidirectional I/O 5
P6	11	9	quasi-bidirectional I/O 6

Table 2. Pin description *...continued*

Symbol	Pin		Description
	SO16, TSSOP16	HVQFN16	
P7	12	10	quasi-bidirectional I/O 7
$\overline{INT}$	13	11	interrupt output (active LOW)
SCL	14	12	serial clock line
SDA	15	13	serial data line
V_{DD}	16	14	supply voltage

[1] HVQFN package die supply ground is connected to both the V_{SS} pin and the exposed center pad. The V_{SS} pin must be connected to supply ground for proper device operation. For enhanced thermal, electrical, and board-level performance, the exposed pad needs to be soldered to the board using a corresponding thermal pad on the board, and for proper heat conduction through the board thermal vias need to be incorporated in the PCB in the thermal pad region.

7. Functional description

Refer to Figure 1 “Block diagram of PCA9672”.

7.1 Device address

Following a START condition, the bus master must send the address of the slave it is accessing and the operation it wants to perform (read or write). The address of the PCA9672 is shown in Figure 6. Slave address pins AD1 and AD0 choose 1 of 16 slave addresses. To conserve power, no internal pull-up resistors are incorporated on AD1 and AD0. Address values depending on AD1 and AD0 can be found in Table 3 “PCA9672 address map”.

Remark: When using the PCA9672 reserved I²C-bus addresses must be used with caution since they can interfere with:

- “reserved for future use” I²C-bus addresses (0000 011, 1111 101, 1111 110, 1111 111)
- slave devices that use the 10-bit addressing scheme (1111 0xx)
- High speed mode (Hs-mode) master code (0000 1xx)

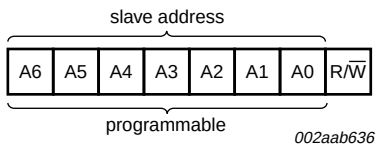


Fig 6. PCA9672 address

The last bit of the first byte defines the operation to be performed. When set to logic 1 a read is selected, while a logic 0 selects a write operation.

When AD1 and AD0 are held to V_{DD} or V_{SS}, the same address as the PCF8574 with A2 held to V_{SS} is applied.

7.1.1 Address map

Table 3. PCA9672 address map

AD1	AD0	A6	A5	A4	A3	A2	A1	A0	Address
SCL	V_{SS}	0	0	1	0	0	0	0	20h
SCL	V_{DD}	0	0	1	0	0	0	1	22h
SDA	V_{SS}	0	0	1	0	0	1	0	24h
SDA	V_{DD}	0	0	1	0	0	1	1	26h
SCL	SCL	0	0	1	1	0	0	0	30h
SCL	SDA	0	0	1	1	0	0	1	32h
SDA	SCL	0	0	1	1	0	1	0	34h
SDA	SDA	0	0	1	1	0	1	1	36h
V_{SS}	V_{SS}	0	1	0	0	0	0	0	40h
V_{SS}	V_{DD}	0	1	0	0	0	0	1	42h
V_{DD}	V_{SS}	0	1	0	0	0	1	0	44h
V_{DD}	V_{DD}	0	1	0	0	0	1	1	46h
V_{SS}	SCL	0	1	0	1	0	0	0	50h
V_{SS}	SDA	0	1	0	1	0	0	1	52h
V_{DD}	SCL	0	1	0	1	0	1	0	54h
V_{DD}	SDA	0	1	0	1	0	1	1	56h

7.2 Software Reset Call, and device ID addresses

Two other different addresses can be sent to the PCA9672.

- General Call address: allows to reset the PCA9672 through the I²C-bus upon reception of the right I²C-bus sequence. See Section 7.2.1 “Software Reset” for more information.
- Device ID address: allows to read ID information from the device (manufacturer, part identification, revision). See Section 7.2.2 “Device ID (PCA9672 ID field)” for more information.

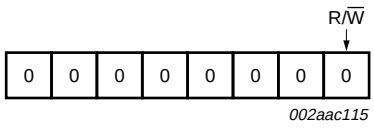


Fig 7. General Call address

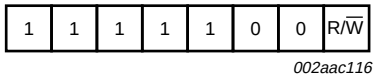


Fig 8. Device ID address

7.2.1 Software Reset

The Software Reset Call allows all the devices in the I²C-bus to be reset to the power-up state value through a specific formatted I²C-bus command. To be performed correctly, it implies that the I²C-bus is functional and that there is no device hanging the bus.

The Software Reset sequence is defined as following:

1. A START command is sent by the I²C-bus master.
2. The reserved General Call I²C-bus address '0000 000' with the R/$\overline{W}$ bit set to 0 (write) is sent by the I²C-bus master.
3. The PCA9672 device(s) acknowledge(s) after seeing the General Call address '0000 0000' (00h) only. If the R/$\overline{W}$ bit is set to 1 (read), no acknowledge is returned to the I²C-bus master.
4. Once the General Call address has been sent and acknowledged, the master sends 1 byte. The value of the byte must be equal to 06h.
   a. The PCA9672 acknowledges this value only. If the byte is not equal to 06h, the PCA9672 does not acknowledge it.

   If more than 1 byte of data is sent, the PCA9672 does not acknowledge any more.
5. Once the right byte has been sent and correctly acknowledged, the master sends a STOP command to end the Software Reset sequence: the PCA9672 then resets to the default value (power-up value) and is ready to be addressed again within the specified bus free time. If the master sends a Repeated START instead, no reset is performed.

The I²C-bus master must interpret a non-acknowledge from the PCA9672 (at any time) as a 'Software Reset Abort'. The PCA9672 does not initiate a reset of its registers.

The unique sequence that initiates a Software Reset is described in Figure 9.

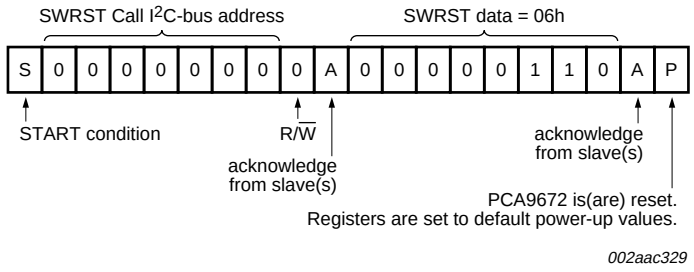


Fig 9. Software Reset sequence

7.2.2 Device ID (PCA9672 ID field)

The Device ID field is a 3-byte read-only (24 bits) word giving the following information:

- 8 bits with the manufacturer name, unique per manufacturer (for example, NXP).
- 13 bits with the part identification, assigned by manufacturer, the 7 MSBs with the category ID and the 6 LSBs with the feature ID (for example, for example PCA9672 8-bit quasi-output I/O expander).
- 3 bits with the die revision, assigned by manufacturer (for example, Rev X).

The Device ID is read-only, hardwired in the device and can be accessed as follows:

1. START command
2. The master sends the Reserved Device ID I²C-bus address ‘1111 100’ with the R/$\overline{W}$ bit set to 0 (write).
3. The master sends the I²C-bus slave address of the slave device it needs to identify. The LSB is a ‘Don’t care’ value. Only one device must acknowledge this byte (the one that has the I²C-bus slave address).
4. The master sends a Re-START command.

   Remark: A STOP command followed by a START command will reset the slave state machine and the Device ID read cannot be performed.

   Remark: A STOP command or a Re-START command followed by an access to another slave device will reset the slave state machine and the Device ID read cannot be performed.
5. The master sends the Reserved Device ID I²C-bus address ‘1111 100’ with the R/$\overline{W}$ bit set to 1 (read).
6. The device ID read can be done, starting with the 8 manufacturer bits (first byte + 4 MSB of the second byte), followed by the 13 part identification bits and then the 3 die revision bits (3 LSB of the third byte).
7. The master ends the reading sequence by NACKing the last byte, thus resetting the slave device state machine and allowing the master to send the STOP command.

   Remark: The reading of the Device ID can be stopped anytime by sending a NACK command.

   Remark: If the master continues to ACK the bytes after the third byte, the PCA9672 rolls back to the first byte and keeps sending the Device ID sequence until a NACK has been detected.

   For the PCA9672, the Device ID is as shown in Figure 10.

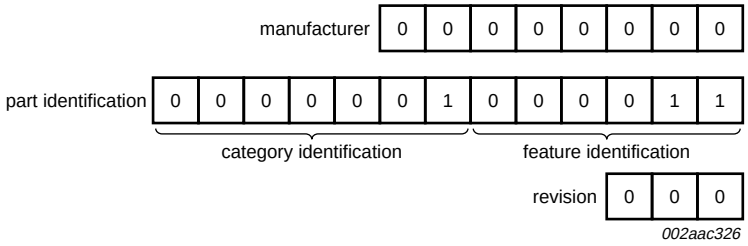
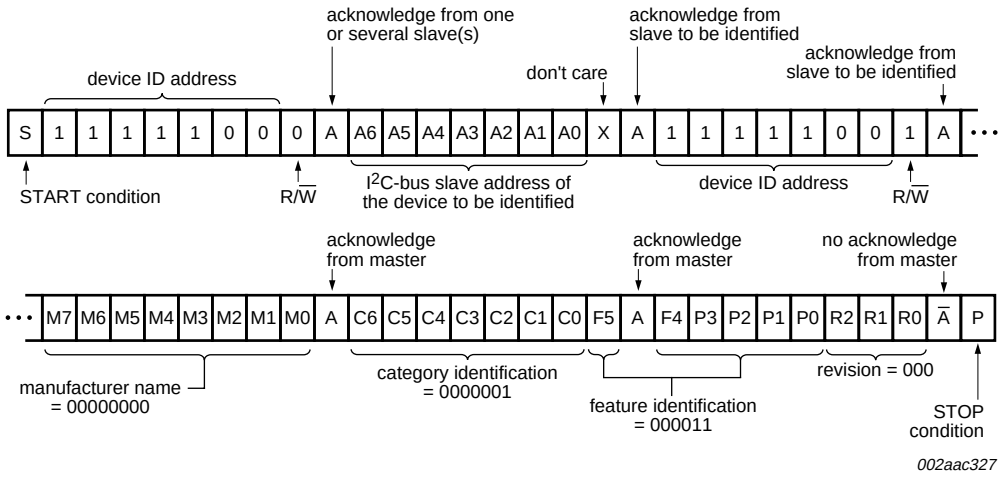


Fig 10. PCA9672 ID



If more than 2 bytes are read, the slave device loops back to the first byte (manufacturer byte) and keeps sending data until the master generates a 'no acknowledge'.

Fig 11. Device ID field reading

8. I/O programming

8.1 Quasi-bidirectional I/O architecture

The PCA9672's 8 ports (see Figure 2) are entirely independent and can be used either as input or output ports. Input data is transferred from the ports to the microcontroller in the Read mode (see Figure 13). Output data is transmitted to the ports in the Write mode (see Figure 12).

This quasi-bidirectional I/O can be used as an input or output without the use of a control signal for data directions. At power-on the I/Os are HIGH. In this mode only a current source (I_{OH}) to V_{DD} is active. An additional strong pull-up to V_{DD} ($I_{trt(pu)}$) allows fast rising edges into heavily loaded outputs. These devices turn on when an output is written HIGH, and are switched off by the negative edge of SCL. The I/Os should be HIGH before being used as inputs. After power-on, as all the I/Os are set HIGH, all of them can be used as inputs. Any change in setting of the I/Os as either inputs or outputs can be done with the write mode.

Remark: If a HIGH is applied to an I/O which has been written earlier to LOW, a large current (I_{OL}) will flow to V_{SS}.

8.2 Writing to the port (Output mode)

To write, the master (microcontroller) first addresses the slave device. By setting the last bit of the byte containing the slave address to logic 0 the write mode is entered. The PCA9672 acknowledges and the master sends the data byte for P7 to P0 and is acknowledged by the PCA9672. The 8-bit data is presented on the port lines after it has been acknowledged by the PCA9672.

The number of data bytes that can be sent successively is not limited. The previous data is overwritten every time a data byte has been sent.

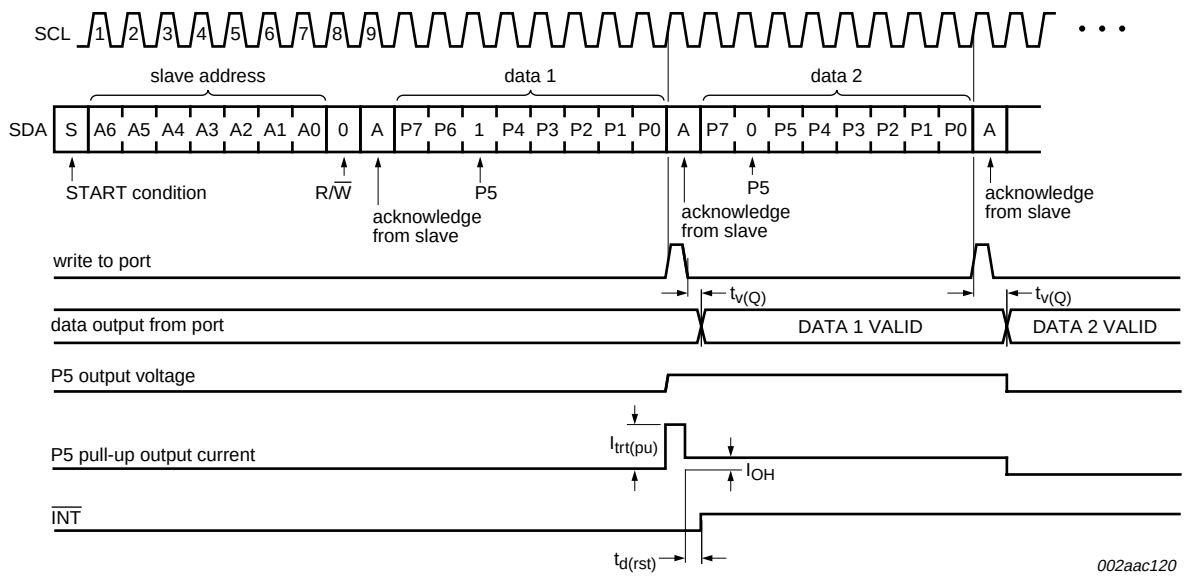
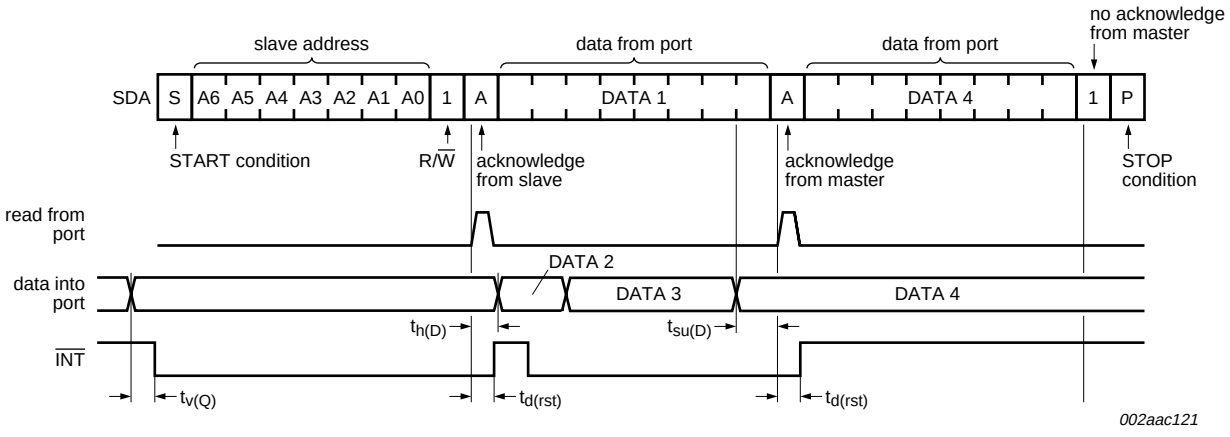


Fig 12. Write mode (output)

8.3 Reading from a port (Input mode)

All ports programmed as input should be set to logic 1. To read, the master (microcontroller) first addresses the slave device after it receives the interrupt. By setting the last bit of the byte containing the slave address to logic 1 the Read mode is entered. The data bytes that follow on the SDA are the values on the ports.

If the data on the input port changes faster than the master can read, this data may be lost.



A LOW-to-HIGH transition of SDA while SCL is HIGH is defined as the STOP condition (P). Transfer of data can be stopped at any moment by a STOP condition. When this occurs, data present at the last acknowledge phase is valid (Output mode). Input data is lost.

Fig 13. Read input port register

8.4 Power-on reset

When power is applied to V_{DD}, an internal Power-On Reset (POR) holds the PCA9672 in a reset condition until V_{DD} has reached V_{POR}. At that point, the reset condition is released and the PCA9672 registers and I²C-bus/SMBus state machine will initialize to their default states. Thereafter V_{DD} must be lowered below 0.2 V to reset the device.

8.5 Interrupt output ($\overline{INT}$)

The PCA9672 provides an open-drain interrupt ($\overline{INT}$) which can be fed to a corresponding input of the microcontroller (see Figure 12, Figure 13, and Figure 14). This gives these chips a kind of master function which can initiate an action elsewhere in the system.

An interrupt is generated by any rising or falling edge of the port inputs. After time $t_{v(D)}$ the signal $\overline{INT}$ is valid.

The interrupt disappears when data on the port is changed to the original setting or data is read from or written to the device which has generated the interrupt.

In the write mode, the interrupt may become deactivated (HIGH) on the rising edge of the write to port pulse. On the falling edge of the write to port pulse the interrupt is definitely deactivated (HIGH).

The interrupt is reset in the read mode on the rising edge of the read from port pulse.

During the resetting of the interrupt itself, any changes on the I/Os may not generate an interrupt. After the interrupt is reset any change in I/Os will be detected and transmitted as an $\overline{INT}$.

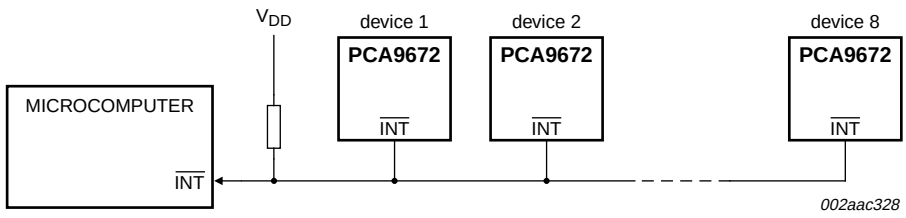


Fig 14. Application of multiple PCA9672s with interrupt

8.6 $\overline{RESET}$ input

A reset can be accomplished by holding the $\overline{RESET}$ pin LOW for a minimum of $t_{w(rst)}$. The PCA9672 registers and I²C-bus state machine will be held in their default state until the $\overline{RESET}$ input is once again HIGH.

9. Characteristics of the I²C-bus

The I²C-bus is for 2-way, 2-line communication between different ICs or modules. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

9.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as control signals (see Figure 15).

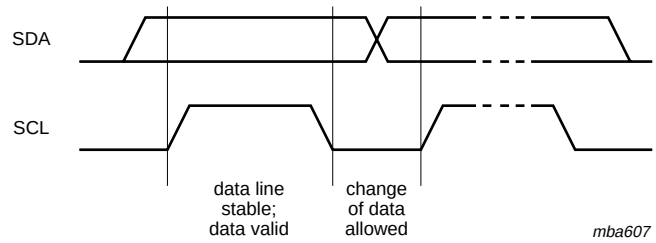


Fig 15. Bit transfer

9.1.1 START and STOP conditions

Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P) (see Figure 16.)

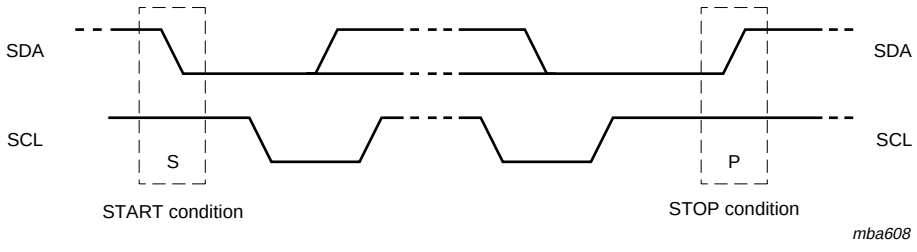


Fig 16. Definition of START and STOP conditions

9.2 System configuration

A device generating a message is a ‘transmitter'; a device receiving is the ‘receiver'. The device that controls the message is the ‘master' and the devices which are controlled by the master are the ‘slaves' (see Figure 17).

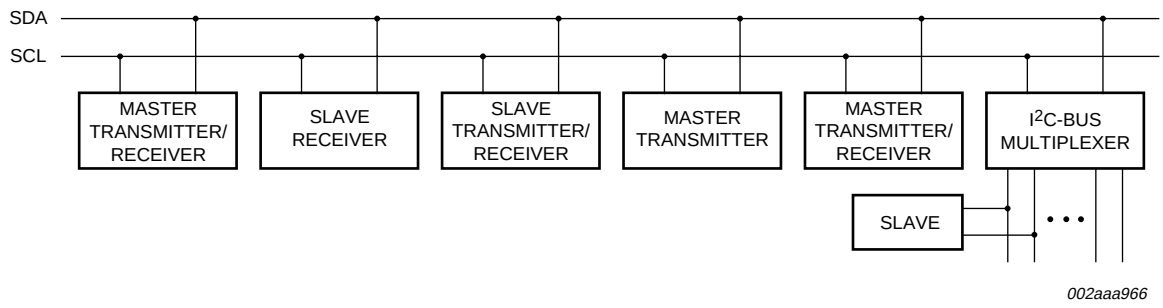


Fig 17. System configuration

9.3 Acknowledge

The number of data bytes transferred between the START and the STOP conditions from transmitter to receiver is not limited. Each byte of eight bits is followed by one acknowledge bit. The acknowledge bit is a HIGH level put on the bus by the transmitter, whereas the master generates an extra acknowledge related clock pulse.

A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges has to pull down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse; set-up and hold times must be taken into account.

A master receiver must signal an end of data to the transmitter by not generating an acknowledge on the last byte that has been clocked out of the slave. In this event, the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

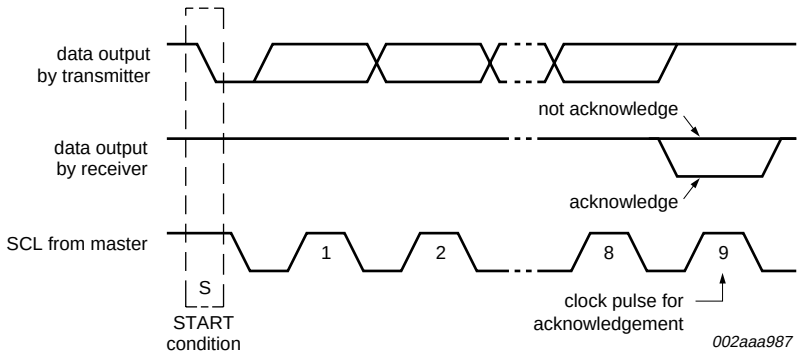


Fig 18. Acknowledgement on the I²C-bus

10. Application design-in information

10.1 Bidirectional I/O expander applications

In the 8-bit I/O expander application shown in Figure 19, P0 and P1 are inputs, and P2 to P7 are outputs. When used in this configuration, during a write, the input (P0 and P1) must be written as HIGH so the external devices fully control the input ports. The desired HIGH or LOW logic levels may be written to the I/Os used as outputs (P2 to P7). During a read, the logic levels of the external devices driving the input ports (P0 and P1) and the previous written logic level to the output ports (P2 to P7) will be read.

The GPIO also has an interrupt line ($\overline{INT}$) that can be connected to the interrupt logic of the microprocessor. By sending an interrupt signal on this line, the remote I/O informs the microprocessor that there is incoming data or a change of data on its ports without having to communicate via the I²C-bus.

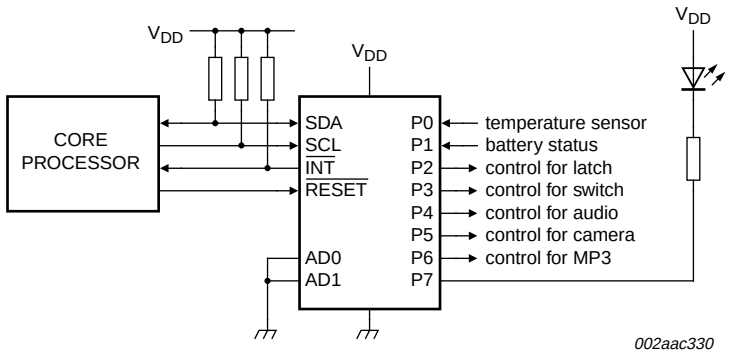


Fig 19. Bidirectional I/O expander application

10.2 High current-drive load applications

The GPIO has a maximum sinking current of 25 mA per bit. In applications requiring additional drive, two port pins in the same octal may be connected together to sink up to 50 mA current. Both bits must then always be turned on or off together. Up to 8 pins (one octal) can be connected together to drive 200 mA.

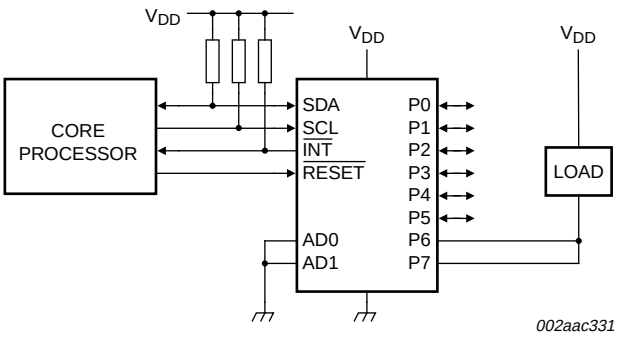


Fig 20. High current-drive load application

11. Limiting values

Table 4. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V_{DD}	supply voltage		–0.5	+6	V
I_{DD}	supply current		-	±100	mA
I_{SS}	ground supply current		-	±400	mA
V_I	input voltage		V_{SS} – 0.5	5.5	V
I_I	input current		-	±20	mA
I_O	output current	[1]	-	±50	mA
P_{tot}	total power dissipation		-	400	mW
P/out	power dissipation per output		-	100	mW
T_{stg}	storage temperature		–65	+150	°C
T_{amb}	ambient temperature	operating	–40	+85	°C

[1] Total package (maximum) output current is 400 mA.

12. Static characteristics

Table 5. Static characteristics

V_{DD} = 2.3 V to 5.5 V; V_{SS} = 0 V; T_{amb} = –40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
Supplies						
V_{DD}	supply voltage		2.3	-	5.5	V
I_{DD}	supply current	Operating mode; no load; $V_I = V_{DD}$ or V_{SS}; f_{SCL} = 1 MHz; AD0, AD1 = static H or L	-	260	500	µA
I_{stb}	standby current	Standby mode; no load; $V_I = V_{DD}$ or V_{SS}; f_{SCL} = 0 kHz	-	2.5	10	µA
V_{POR}	power-on reset voltage	[1]	-	1.8	2.0	V
Input SCL; input/output SDA						
V_{IL}	LOW-level input voltage		–0.5	-	+0.3V_{DD}	V
V_{IH}	HIGH-level input voltage		0.7V_{DD}	-	5.5	V
I_{OL}	LOW-level output current	V_{OL} = 0.4 V; V_{DD} = 2.3 V	20	-	-	mA
		V_{OL} = 0.4 V; V_{DD} = 3.0 V	25	-	-	mA
		V_{OL} = 0.4 V; V_{DD} = 4.5 V	30	-	-	mA
I_L	leakage current	$V_I = V_{DD}$ or V_{SS}	–1	-	+1	µA
C_i	input capacitance	$V_I = V_{SS}$	-	4	10	pF

Table 5. Static characteristics *…continued*

V_{DD} = 2.3 V to 5.5 V; V_{SS} = 0 V; T_{amb} = −40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Typ	Max	Unit
I/Os; P0 to P7							
I_{OL}	LOW-level output current	V_{OL} = 0.5 V; V_{DD} = 2.3 V	[2]	12	28	-	mA
		V_{OL} = 0.5 V; V_{DD} = 3.0 V	[2]	17	35	-	mA
		V_{OL} = 0.5 V; V_{DD} = 4.5 V	[2]	25	43	-	mA
$I_{OL(tot)}$	total LOW-level output current	V_{OL} = 0.5 V; V_{DD} = 4.5 V	[2]	-	-	200	mA
I_{OH}	HIGH-level output current	V_{OH} = V_{SS}		−30	−250	−300	µA
$I_{trt(pu)}$	transient boosted pull-up current	V_{OH} = V_{SS}; see Figure 12		−0.5	−1.0	-	mA
C_i	input capacitance		[3]	-	3	10	pF
C_o	output capacitance		[3]	-	3	10	pF
Input $\overline{RESET}$							
V_{IL}	LOW-level input voltage			−0.5	-	+0.8	V
V_{IH}	HIGH-level input voltage			2	-	5.5	V
I_{LI}	input leakage current			−1	-	+1	µA
I_{OH}	HIGH-level output current			−1	-	+1	µA
C_i	input capacitance			-	3	5	pF
Interrupt $\overline{INT}$ (see Figure 12 and Figure 13)							
I_{OL}	LOW-level output current	V_{OL} = 0.4 V		3.0	-	-	mA
C_o	output capacitance			-	2	5	pF
Inputs AD0, AD1							
V_{IL}	LOW-level input voltage			−0.5	-	+0.3V_{DD}	V
V_{IH}	HIGH-level input voltage			0.7V_{DD}	-	5.5	V
I_{LI}	input leakage current			−1	-	+1	µA
C_i	input capacitance			-	3	5	pF

[1] The power-on reset circuit resets the I²C-bus logic with V_{DD} < V_{POR} and set all I/Os to logic 1 (with current source to V_{DD}).

[2] Each bit must be limited to a maximum of 25 mA and the total package limited to 200 mA due to internal busing limits.

[3] The value is not tested, but verified on sampling basis.

13. Dynamic characteristics

Table 6. Dynamic characteristics

V_{DD} = 2.3 V to 5.5 V; V_{SS} = 0 V; T_{amb} = −40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Standard mode I²C-bus		Fast mode I²C-bus		Fast mode Plus I²C-bus		Unit
			Min	Max	Min	Max	Min	Max	
f_{SCL}	SCL clock frequency		0	100	0	400	0	1000	kHz
t_{BUF}	bus free time between a STOP and START condition		4.7	-	1.3	-	0.5	-	µs
$t_{HD;STA}$	hold time (repeated) START condition		4.0	-	0.6	-	0.26	-	µs
$t_{SU;STA}$	set-up time for a repeated START condition		4.7	-	0.6	-	0.26	-	µs
$t_{SU;STO}$	set-up time for STOP condition		4.0	-	0.6	-	0.26	-	µs
$t_{HD;DAT}$	data hold time		0	-	0	-	0	-	ns
$t_{VD;ACK}$	data valid acknowledge time[1]		0.3	3.45	0.1	0.9	0.05	0.45	µs
$t_{VD;DAT}$	data valid time[2]		300	-	50	-	50	450	ns
$t_{SU;DAT}$	data set-up time		250	-	100	-	50	-	ns
t_{LOW}	LOW period of the SCL clock		4.7	-	1.3	-	0.5	-	µs
t_{HIGH}	HIGH period of the SCL clock		4.0	-	0.6	-	0.26	-	µs
t_f	fall time of both SDA and SCL signals	[4][5]	-	300	$20 + 0.1C_b$[3]	300	-	120	ns
t_r	rise time of both SDA and SCL signals		-	1000	$20 + 0.1C_b$[3]	300	-	120	ns
t_{SP}	pulse width of spikes that must be suppressed by the input filter[6]		-	50	-	50	-	50	ns
Port timing; $C_L \leq 100$ pF (see Figure 12 and Figure 13)									
$t_{v(Q)}$	data output valid time		-	4	-	4	-	4	µs
$t_{su(D)}$	data input setup time		0	-	0	-	0	-	µs
$t_{h(D)}$	data input hold time		4	-	4	-	4	-	µs
Interrupt timing; $C_L \leq 100$ pF (see Figure 12 and Figure 13)									
$t_{v(D)}$	data input valid time		-	4	-	4	-	4	µs
$t_{d(rst)}$	reset delay time		-	4	-	4	-	4	µs
Reset timing (see Figure 22)									
$t_{w(rst)}$	reset pulse width		4	-	4	-	4	-	µs
$t_{rec(rst)}$	reset recovery time		0	-	0	-	0	-	µs
t_{rst}	reset time		100	-	100	-	100	-	µs

[1] $t_{VD;ACK}$ = time for Acknowledgement signal from SCL LOW to SDA (out) LOW.

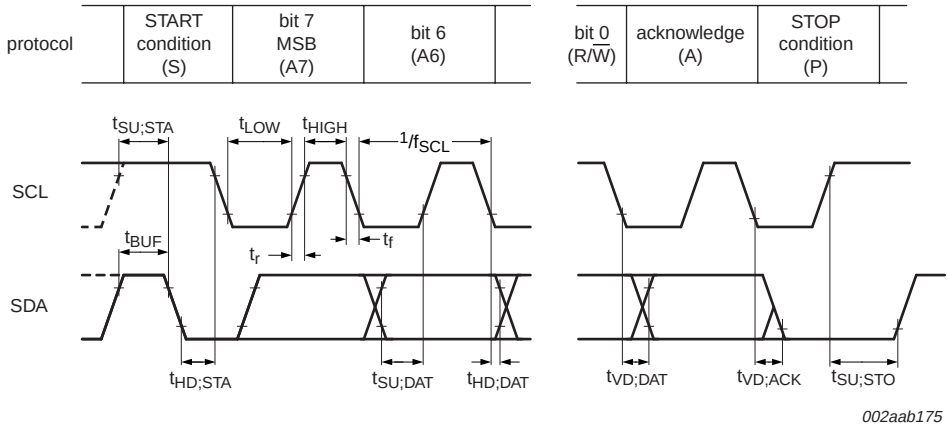
[2] $t_{VD;DAT}$ = minimum time for SDA data out to be valid following SCL LOW.

[3] C_b = total capacitance of one bus line in pF.

[4] A master device must internally provide a hold time of at least 300 ns for the SDA signal (refer to the V_{IL} of the SCL signal) in order to bridge the undefined region SCL's falling edge.

[5] The maximum t_f for the SDA and SCL bus lines is specified at 300 ns. The maximum fall time for the SDA output stage t_f is specified at 250 ns. This allows series protection resistors to be connected between the SDA and the SCL pins and the SDA/SCL bus lines without exceeding the maximum specified t_f.

[6] Input filters on the SDA and SCL inputs suppress noise spikes less than 50 ns.



Rise and fall times refer to V_{IL} and V_{IH}.

Fig 21. I²C-bus timing diagram

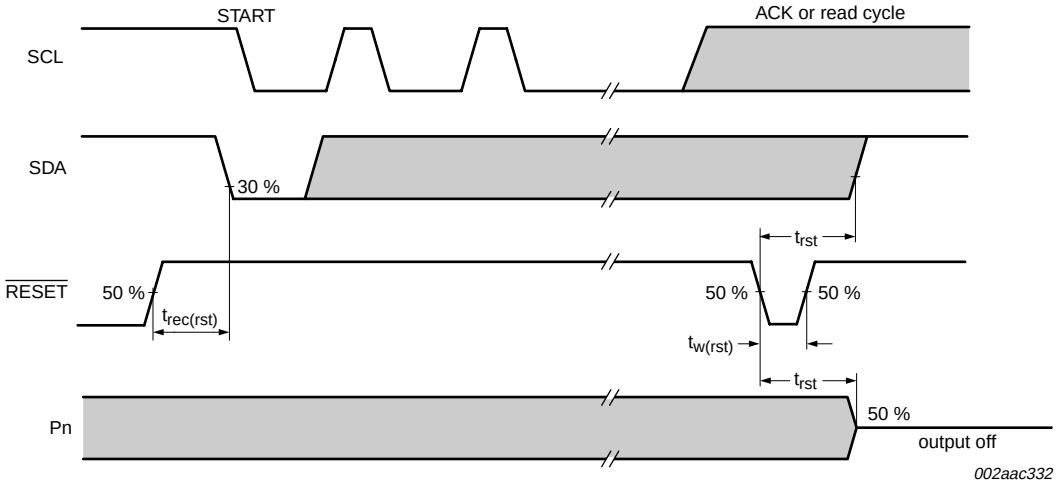
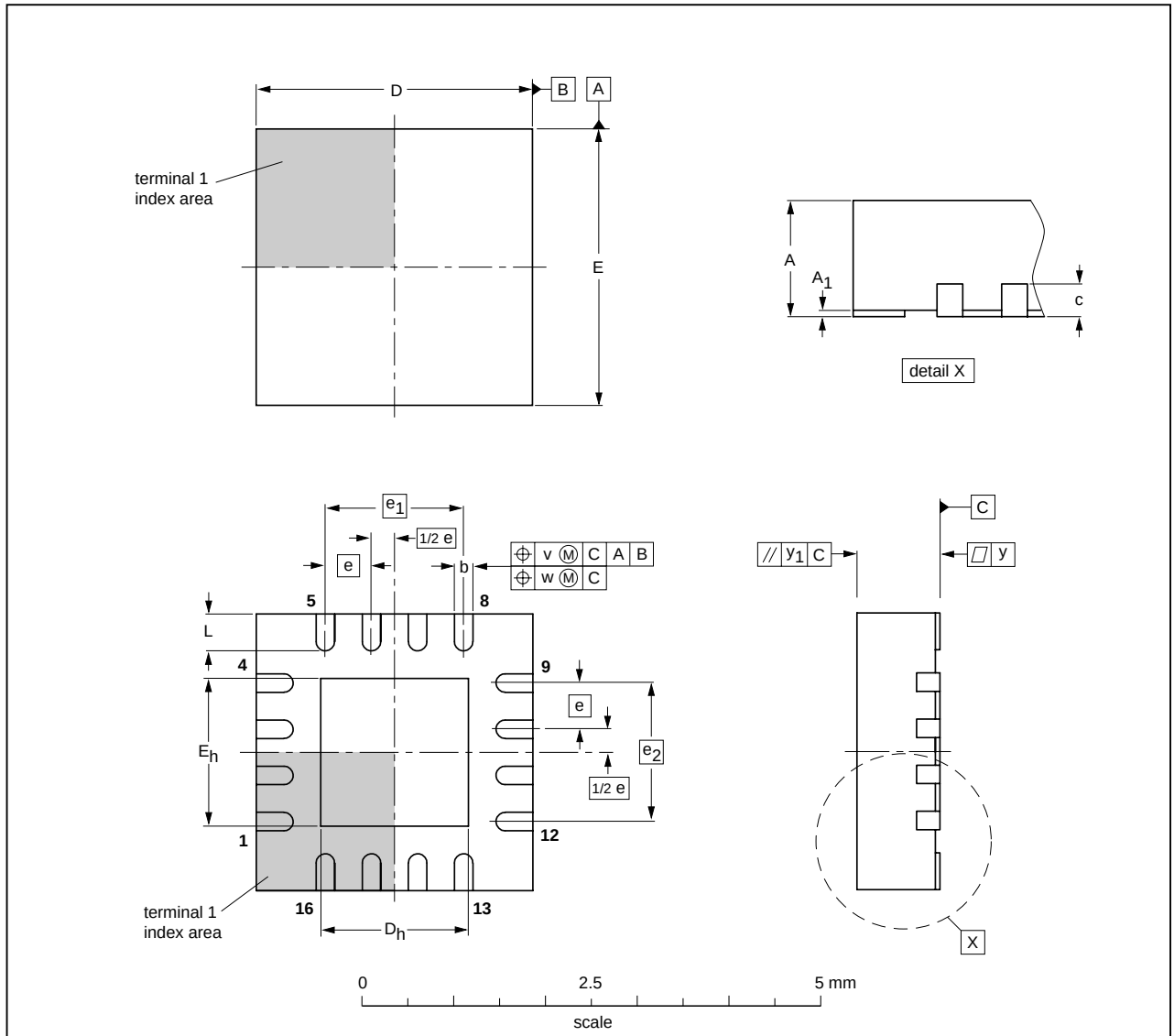


Fig 22. Reset timing

14. Package outline

HVQFN16: plastic thermal enhanced very thin quad flat package; no leads; 16 terminals; body 3 x 3 x 0.85 mm **SOT758-1**



DIMENSIONS (mm are the original dimensions)

UNIT	$A^{(1)}$ max.	A_1	b	c	$D^{(1)}$	D_h	$E^{(1)}$	E_h	e	e_1	e_2	L	v	w	y	y_1
mm	1	0.05 0.00	0.30 0.18	0.2	3.1 2.9	1.75 1.45	3.1 2.9	1.75 1.45	0.5	1.5	1.5	0.5 0.3	0.1	0.05	0.05	0.1

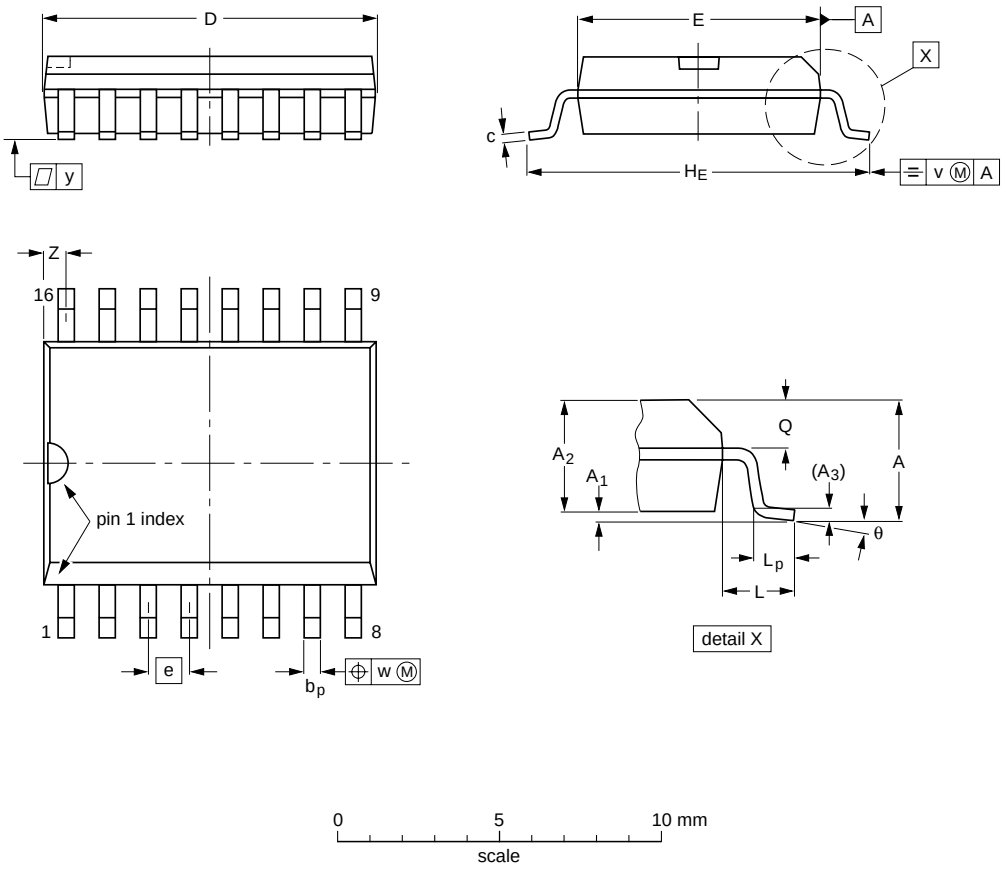
Note

1. Plastic or metal protrusions of 0.075 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT758-1	- - -	MO-220	- - -			~~02-03-25~~ 02-10-21

Fig 23. Package outline SOT758-1 (HVQFN16)

SO16: plastic small outline package; 16 leads; body width 7.5 mm **SOT162-1**



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A_1	A_2	A_3	b_p	c	$D^{(1)}$	$E^{(1)}$	e	H_E	L	L_p	Q	v	w	y	$Z^{(1)}$	θ
mm	2.65	0.3 0.1	2.45 2.25	0.25	0.49 0.36	0.32 0.23	10.5 10.1	7.6 7.4	1.27	10.65 10.00	1.4	1.1 0.4	1.1 1.0	0.25	0.25	0.1	0.9 0.4	8^o 0^o
inches	0.1	0.012 0.004	0.096 0.089	0.01	0.019 0.014	0.013 0.009	0.41 0.40	0.30 0.29	0.05	0.419 0.394	0.055	0.043 0.016	0.043 0.039	0.01	0.01	0.004	0.035 0.016	

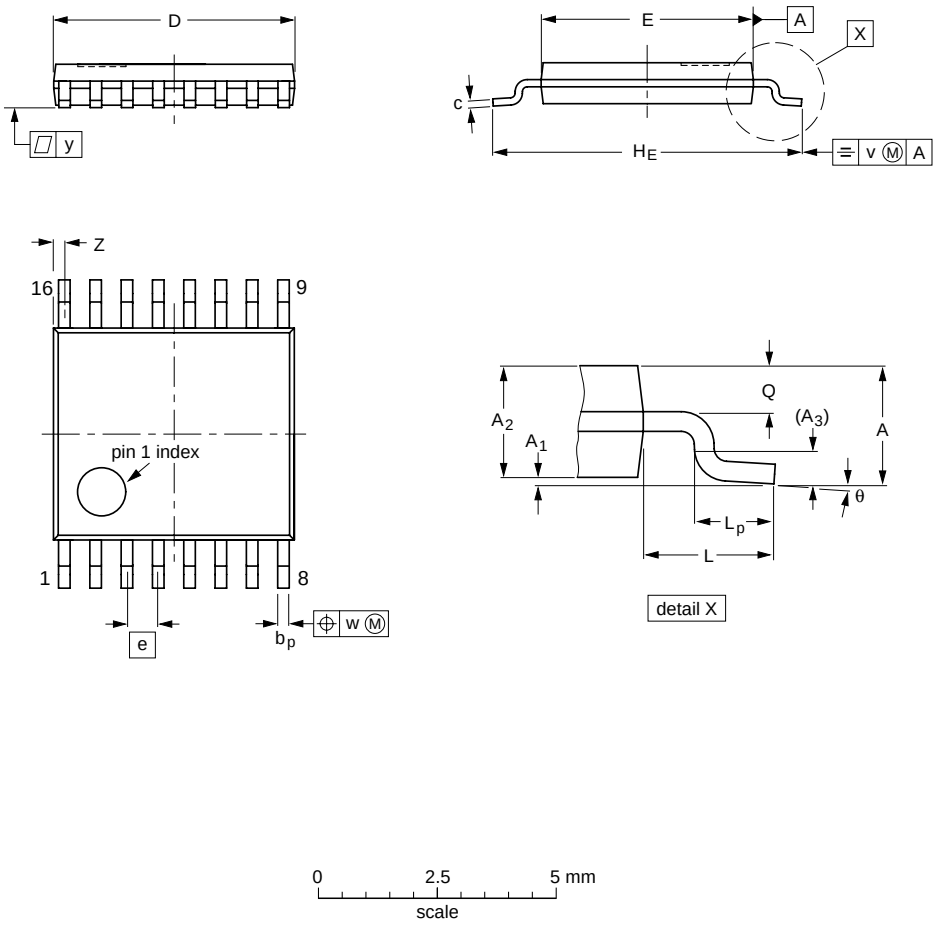
Note

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT162-1	075E03	MS-013				~~99-12-27~~ 03-02-19

Fig 24. Package outline SOT162-1 (SO16)

TSSOP16: plastic thin shrink small outline package; 16 leads; body width 4.4 mm **SOT403-1**



DIMENSIONS (mm are the original dimensions)

UNIT	A max.	A_1	A_2	A_3	b_p	c	D (1)	E (2)	e	H_E	L	L_p	Q	v	w	y	Z (1)	θ
mm	1.1	0.15 0.05	0.95 0.80	0.25	0.30 0.19	0.2 0.1	5.1 4.9	4.5 4.3	0.65	6.6 6.2	1	0.75 0.50	0.4 0.3	0.2	0.13	0.1	0.40 0.06	8^o 0^o

Notes

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT403-1		MO-153				~~99-12-27~~ 03-02-18

Fig 25. Package outline SOT403-1 (TSSOP16)

15. Handling information

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be completely safe you must take normal precautions appropriate to handling integrated circuits.

16. Soldering

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus PbSn soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see Figure 26) than a PbSn process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 7 and 8

Table 7. SnPb eutectic process (from J-STD-020C)

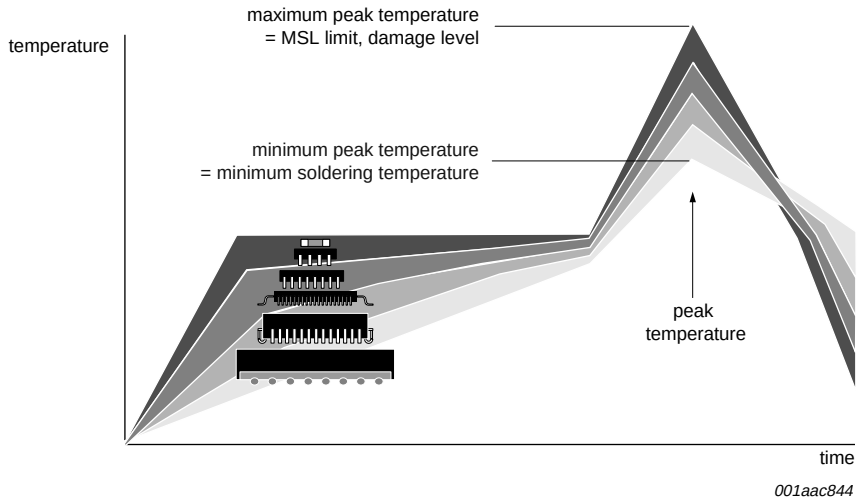
Package thickness (mm)	Package reflow temperature (°C)	
	Volume (mm³)	
	< 350	≥ 350
< 2.5	235	220
≥ 2.5	220	220

Table 8. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm³)		
	< 350	350 to 2000	> 2000
< 1.6	260	260	260
1.6 to 2.5	260	250	245
> 2.5	250	245	245

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 26.



MSL: Moisture Sensitivity Level

Fig 26. Temperature profiles for large and small components

For further information on temperature profiles, refer to Application Note *AN10365 "Surface mount reflow soldering description"*.

17. Abbreviations

Table 9. Abbreviations

Acronym	Description
CDM	Charged Device Model
CMOS	Complementary Metal Oxide Semiconductor
ESD	ElectroStatic Discharge
GPIO	General Purpose Input/Output
HBM	Human Body Model
LED	Light Emitting Diode
IC	Integrated Circuit
I²C-bus	Inter IC bus
ID	Identification
LSB	Least Significant Bit
MM	Machine Model
MSB	Most Significant Bit
PLC	Programmable Logic Controller
PWM	Pulse Width Modulation
RAID	Redundant Array of Independent Disks

18. Revision history

Table 10. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
PCA9672_2	20070706	Product data sheet	-	PCA9672_1
Modifications:	• The format of this data sheet has been redesigned to comply with the new identity guidelines of NXP Semiconductors. • Legal texts have been adapted to the new company name where appropriate. • Table 1 “Ordering information”: – changed Topside mark for PCA9672BS from “9672” to “672” – changed Topside mark for PCA9672PW from “9672” to “PCA9672” • Table 5 “Static characteristics”: – sub-section “Supplies”: changed I_{DD} (Typ) from 100 μA to 260 μA – sub-section “Supplies”: changed I_{DD} (Max) from 200 μA to 500 μA – sub-section “Input SCL; input/output SDA”: changed C_i (Typ) from 5 pF to 4 pF – sub-section “I/Os; P0 to P7”: all Typ “<tbd>” values updated – sub-section “Interrupt $\overline{INT}$”: changed C_o (Typ) from 3 pF to 2 pF – sub-section “Inputs AD0, AD1”: changed C_i (Typ) from 3.5 pF to 3 pF • Table 6 “Dynamic characteristics”: – $t_{VD;DAT}$ (Fast-mode Plus) (Min) changed from “<tbd>” to 50 ns; (Max) changed from “-” to 450 ns – t_{SP} (Fast-mode Plus) (Max) changed from “<tbd>” to 50 ns		
PCA9672_1	20060620	Objective data sheet	-	-

19. Legal information

19.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

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