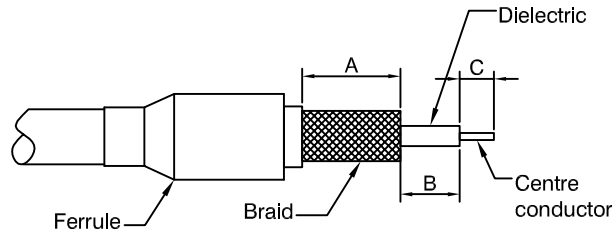


Assembly Instructions

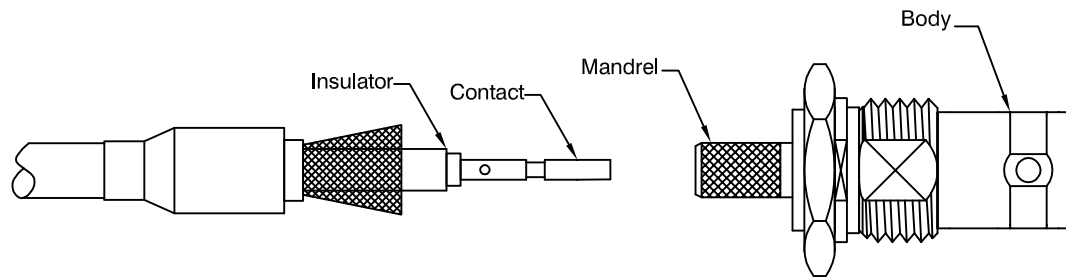
Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB40-2071	VX1305	DCC0908	1.69	4.52

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

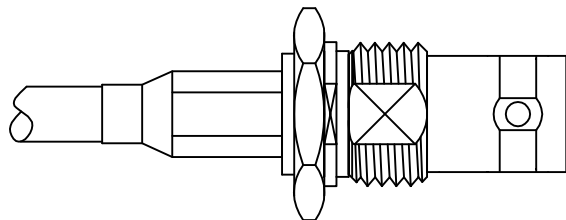
- A = 10mm
- B = 3mm
- C = 3mm



2) Slide the insulator over the dielectric. Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



First Issue	JW	1	08 Aug 06
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

J Williams

CHECKED BY:

M Terry

APPROVED BY:

A Tusi

DATE:

08 Aug 06

DESCRIPTION:

Stripping and Assembly
 Instructions for BNC Crimp
 Bulk head Jack

DRAWING NUMBER:

VAIB4104

PAGE: 1 OF 1